

ALSPEC ALUMINIUM SYSTEMS

TECHNICAL MANUAL

SWAN COMMERCIAL DOOR

Section 4.0

CARE AND MAINTENANCE

PERIMETER FRAMING

Your new **SWAN COMMERCIAL DOOR** frames have been manufactured using the highest quality materials available to the Architectural industry. Constructed from Architectural grade aluminium, these products are highly corrosion resistant and exceptionally strong. With a moderate amount of maintenance, the **SWAN COMMERCIAL DOOR** frame will retain it's good looks and resist the elements for years to come.

The **SWAN COMMERCIAL DOOR** frames are the product of extensive research and development and designed to resist corrosion and rusting, but as with all external elements on the building require some maintenance to keep them looking good and performing well. Depending on how harsh the environment elements are, the maintenance period will vary. Refer to recommended maintenance table below.

Your **SWAN COMMERCIAL DOOR** frames should only ever need to be washed down with a soft bristled brush using warm water and mild detergent. Rinse well with fresh water and remove any detergent residue. Strong detergents and abrasive cleaners should never be used to clean the **SWAN COMMERCIAL DOOR** frames as they may scratch or damage the surface finish.

SUGGESTED MAINTENANCE PERIOD TABLE

ENVIRONMENT	RECOMMENDED MAXIMUM MAINTENANCE INTERVAL
<i>Mild</i>	<i>Six Months</i>
<i>Moderate</i>	<i>Three Months</i>
<i>Tropical/Severe</i>	<i>One Month</i>

Environmental Definitions:

Mild – Being rural, away from the coast and remote from industry and urban activity.

Moderate – Being mainly urban, inland and away from heavy industry.

Tropical – Being coastal/marine, subject to salt deposition and within 15km of the Eastern coast or 10km of the Western coast of Australia.